

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

मानक चिह्न के उपयोग के लिए अनुज्ञप्ति
Licence for the use of STANDARD MARK

लाइसेंस सं. सीएम/एल- 7100048899
Licence No. CM/L- 7100048899

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) द्वारा प्रदत्त शक्तियों के आधार पर

रॉयल आर्क इलेक्ट्रोड्स लिमिटेड
प्लॉट नंबर 6, सर्वे नं- 91/पेकि -4,
शीला फोम के पास, गाँव-जरौली (भिलाड),
उमरगाम- 396105, गुजरात

को (जिसे इसमें आगे 'अनुज्ञप्तिधारी' कहा गया है) इसकी प्रथम अनुसूची के पहले स्तंभ में विनिर्दिष्ट मानक चिह्न का इस अनुसूची के तीसरे स्तंभ में दी गई किस्मो पर, उपयोग करने के लिए अनुज्ञप्ति प्रदान करता है | इन उत्पादित किस्मो पर चिह्न का उपयोग उक्त अनुसूची के द्वितीय स्तंभ में समय-समय पर संशोधित अथवा पुनरीक्षित/संदर्भित संबंध भारतीय मानक (मानकों) के अनुसार/अनुरूप विनिर्मित हो ।

By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 2016 (11 of 2016) the BUREAU hereby grants to

ROYAL ARC ELECTRODES LTD.
PLOT NO.6, SURVEY NO.91/PAIKI -4,
NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD),
UMARGAM-396105, GUJARAT

(hereinafter called the Licensee) this licence to use the Standard Mark set out in the first column of the Schedule hereto, upon or in respect of the varieties set out in the third column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the second column of the said Schedule as from time to time amended or revised.


2. इस अनुज्ञप्ति में अनुबंद अनुज्ञप्ति की शर्तों के लिए अनुज्ञप्तिधारी उत्तरदायी हैं। यह अनुज्ञप्ति पहली अनुसूची में यथा-उल्लिखित नाम, कारखाना के पते और अवधि के लिए विधिमान्य होगा और इसे स्कीम-1 में निर्दिष्टानुसार नवीकृत कराया जा सकता है।

2. This licence carries the obligations on the part of licence as condition of licence which are given in Annexure attached herewith. The licence shall be valid for the name, factory address and period as mentioned in the schedule and may be renewed as specified in the scheme-I

अनुसूची
SCHEDULE

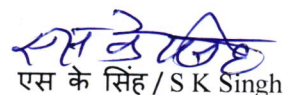
लाइसेंस सं. सीएम/एल - 7100048899
LICENCE NO. CM/L - 7100048899

नाम : रॉयल आर्क इलेक्ट्रोड्स लिमिटेड
फैक्ट्री एड्रेस : प्लॉट नंबर 6, सर्वे नं- 91/पाकि -4,
शीला फोम के पास, गाँव-जरौली (भिलाड),
उमरगाम- 396105, गुजरात
विधिमान्यता : उनतीस मार्च दो हजार चौबीस से अट्ठाइस मार्च दो हजार पच्चीस
NAME : ROYAL ARC ELECTRODES LTD.
FACTORY ADDRESS : PLOT NO.6, SURVEY NO.91/PAIKI -4,
NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD),
UMARGAM-396105, GUJARAT
VALIDITY : TWENTY NINTH MARCH TWO THOUSAND TWENTY FOUR TO
TWENTY EIGHTH MARCH TWO THOUSAND TWENTY FIVE

मानक चिह्न STANDARD MARK	भारतीय मानक INDIAN STANDARD(S)	अनुज्ञप्ति का विषय क्षेत्र SCOPE OF LICENCE	चिह्नांकन शुल्क MARKING FEE
(1)	(2)	(3)	(4)
IS 6419  CM/L- 7100048899	IS 6419 : 1996 संरचना इस्पात की गैस परिरक्षित आर्क वेल्डिंग के लिये वेल्डिंग छड़ें और अनावृत इलेक्ट्रोड IS 6419 : 1996 Welding rods and bare electrodes for gas shielded arc welding of structural steel	संरचना इस्पात की गैस परिरक्षित आर्क वेल्डिंग के लिये वेल्डिंग छड़ें और अनावृत इलेक्ट्रोड Welding rods and bare electrodes for gas shielded arc welding of structural steel क्लास: S11504, आकार (नोमीनल व्यास): 2.0 x 1000mm, 2.4 x 1000mm, 3.2 x 1000 mm/वेल्डिंग रॉड्स और स्ट्रक्चरल स्टील के गैस शील्डेड आर्क वेल्डिंग के लिए नंगे इलेक्ट्रोड। क्लास: S4C504, आकार (नोमीनल व्यास): 0.80mm और 1.20mm Class: S11504, Size (Nominal Diameter): 2.0 x 1000 mm, 2.4 x 1000 mm, 3.2 x 1000 mm/Welding Rods and Bare Electrodes for Gas Shielded Arc Welding of Structural Steel. Class: S4C504, Size (Nominal Diameter): 0.80 mm and 1.20 mm	एक वर्ष की प्रचालन अवधि के दौरान न्यूनतम मुहरांकन फीस ₹ 143200.00 के साथ सभी इकाईयों के लिए ₹ 0.12 प्रति इकाई इकाई: KG. ₹ 0.12 per unit for all units with a Minimum Marking Fee of ₹ 143200.00 during an operative period of one year Unit: KG. एक प्रचालन वर्ष के लिए न्यूनतम चिह्नांकन शुल्क अग्रिम में देय होगी जो अगले नवीकरण में अग्रणीत होगी। Minimum marking fee for one operative year payable in advance which will be carried over to next renewal(s)

आज 30 अप्रैल दो हजार चौबीस को हस्ताक्षरित तथा मोहरबंद किया गया।
Signed, Sealed and Dated this 30 April Two Thousand Twenty Four.

कृते भारतीय मानक ब्यूरो
for BUREAU OF INDIAN STANDARDS


एस के सिंह / S K Singh

वरिष्ठ निदेशक एवं प्रमुख / Senior Director and Head



भारतीय मानक ब्यूरो
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय
भारत सरकार
BUREAU OF INDIAN STANDARDS
Ministry of Consumer Affairs, Food & Public Distribution
Government of India
सूरत शाखा कार्यालय / Surat Branch Office

प्रथम तल, दूरसंचार भवन, करीमाबाद एडमिन बिल्डिंग, घोड़ दोड़ रोड, सूरत - 395001 दूरभाष: (0261) 2990071, 2991171, 2992271, 2990690 ई-मेल : subo-bis@bis.gov.in वेबसाइट: www.bis.gov.in
First Floor, Doorsanchar Bhavan, Karimabad, Admin Building, Ghod Dod Road, Surat - 395001 Ph.: (0261) 2990071, 2991171, 2992271, 2990690 Email : subo-bis@bis.gov.in Website :www.bis.gov.in
GSTIN /UIN : 24AAATB0431G1ZH

Our Ref :SUBO/CM/L 7100048899

Dated: 30.04.2024

Subject: Grant of BIS Certification Marks Licence No 7100048899 as per IS 6419 : 1996.

**M/S ROYAL ARC ELECTRODES LTD.
PLOT NO.6, SURVEY NO.91/PAIKI -4,
NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD),
UMARGAM-396105, GUJARAT**

Dear Madam/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

**Product: Welding rods and bare electrodes for gas shielded arc welding of structural steel
IS 6419 : 1996**

Grade/Class/Type/Variety
Class: S11504, Size (Nominal Diameter): 2.0 x 1000 mm, 2.4 x 1000 mm, 3.2 x 1000 mm/Welding Rods and Bare Electrodes for Gas Shielded Arc Welding of Structural Steel. Class: S4C504, Size (Nominal Diameter): 0.80 mm and 1.20 mm

- 1.The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.
- 2.The number assigned to this licence is CM/L- 7100048899 which has been made operative from 2024-03-29 and is valid upto 2025-03-28. The licence number should invariably be referred to in your future correspondence.
- 3.The licence is granted on the explicit condition that you shall mark entire production under scope of licence with Standard Mark and maintain conformity to the relevant Indian Standards. Accordingly, you shall cover the entire production under scope of licence with Standard Mark and maintain conformity to the relevant Indian Standards. In addition, you shall display the BIS product certification licence held by you prominently at your premises and also mention the BIS product certification licence held by you in your commercial advertisements
4. According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee for use of standard mark as per Annexure-I of Scheme I of BIS(Conformity assessment) Regulation 2018 is payable by you with effect from 2024-03-29 for the period of validity of the licence licence in advance.
- 5.Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark.Our Receipt No. AA71PC2023001988 dated 2024-03-05 for the licence fee and the minimum marking fee for the first operative period is already *issued/enclosed/being sent separately.

6. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.

7. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.

8. The Scheme of Testing and Inspection submitted by you and agreed by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.

9. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.


10. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.

11. This licence is granted for your factory situated at **PLOT NO.6, SURVEY NO.91/PAIKI -4, NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD), UMARGAM-396105, GUJARAT**. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence..

12. You are also advised to make yourself and other employees in your organisation aware about the provisions of the BIS Act, 2016 and Rules and Regulations framed thereunder especially the implications in case of any intentional or unintentional non-adherence.

13. It may be noted that this licence is granted under option 2 which is subject to the condition that if samples drawn on (Date of drawl of verification sample) by BIS during the verification visit before grant of licence, fail to conform to the requirements of relevant Indian Standard (in any requirement), the licence shall be put under suspension, and in case fresh sample after corrective action is not offered within one month or fresh sample fails to conform to the requirement of relevant Indian Standard, in any requirement, the licence shall be processed for cancellation.

Thanking You,



S K Singh

Senior Director and Head (SUBO)



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GSTIN /UIN : 24AAATB0431G1ZH

Our Ref :SUBO/CM/L- 7100048899

Dated: 30-04-2024

**M/S ROYAL ARC ELECTRODES LTD.
PLOT NO.6, SURVEY NO.91/PAIKI -4,
NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD),
UMARGAM-396105, GUJARAT**

Dear Sir,

By obtaining the BIS Certification Marking Licence you have joined the large family of licensees operating the BIS Certification Marking Scheme.

As you are, no doubt, aware that consumers are anxiously looking for products conforming to the standard and they would be interested to know the new BIS Licensees. It is, therefore, necessary that the fact that your product has been covered under a BIS licence should be made known far and wide and for this purpose we would suggest that you advertise this fact in the newspapers giving this information and details of your product for which the licence has been granted. To create a better image in the consumer's mind, the standard mark which has been granted may also be displayed in the advertisements in regional newspapers to obtain better coverage.

You may also consider having additional publicity through other media such as radio or TV.

We do hope that you would implement the above suggestions and we would request you to send us the text of your advertisement for our approval together with entire advertisement/publicity programme for the year.

Thanking you,

Yours faithfully,

(S K Singh)

Senior Director and Head (SUBO)