



भारतीय मानक ब्यूरो
उपभोक्ता मामले, खाद्य एवं सार्वजनिक वितरण मंत्रालय
भारत सरकार
BUREAU OF INDIAN STANDARDS

Ministry of Consumer Affairs, Food & Public Distribution
Government of India

सूरत शाखा कार्यालय / Surat Branch Office

तीसरा तल, नवजीवन अमृत जयंती भवन, गुजरात विद्यापीठ के पीछे, ऑफ आश्रम रोड, अहमदाबाद - 380 014 दूरभाष : 079-27540317, 27540318 ई-मेल : ahbo@bis.gov.in वेबसाइट : www.bis.gov.in
3rd Floor, Navjivan Amrut Jayanti Bhavan, Behind Gujarat Vidyapith, Off. Ashram Road, Ahmedabad - 380 014. Tel.: 079-27540317, 27540318 Email : ahbo@bis.gov.in Website : www.bis.gov.in

REGISTERED A/D

Our Ref :AHBO/CM/L- 7100001267

Dated: 08-04-2021

Subject: Grant of BIS Certification Marks Licence No 7100001267 as per IS 814 : 2004

M/S ROYAL ARC ELECTRODES LTD
PLOT NO.6, SURVEY NO.91/PAIKI-4,
NEAR SHEELA FOAM, VILLAGE-ZAROLI(BHILAD),
UMBERGAON - 396105
GUJARAT

Dear Madams(s)/Sir,

With reference to your application, we are pleased to inform you that the Certification Marks Licence has been granted to you to use the Standard Mark in respect of the followings:

Product:- Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel

Variety : Classification code : ER4222, ER4211X, EB5426H3JX, Diameter 3.15, 4.00 and 5.00mm, length:350 and 450 mm

As per IS 814 : 2004

1. The licence is granted on the explicit condition that you will mark entire/substantial production which conforms to the Indian Standards.
2. The number assigned to this licence is CM/L-7100001267 which has been made operative from 06-04-2021 and is valid upto 05-04-2022. The licence number should invariably be referred to in your future correspondence.

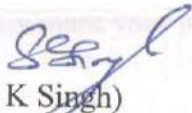
According to sub-regulation (1) &(3) of Paragraph 5 of scheme I of Schedule II under Bureau of Indian Standards (Conformity of Assessment) Regulation, 2018, the annual licence fee of Rs. 1000.00 and the marking fee of Rs.88000.00 for use of standard mark as per Annexure-I of Scheme I of BIS (Conformity assessment) Regulation 2018 is payable by you with effect from 06-04-2021 for the period of validity of the licence in advance.

3. Minimum marking fee stipulated in Annexure -I of scheme I of BIS (Conformity Assessment) Regulation 2018 is payable by you regardless of the whether you actually mark your product or not with the Standard Mark. **Our Receipt No.** 0072PC2020002751 dated 27-11-2020 for Rs. 71400.00 the licence fee and the minimum marking fee for the first operative period is already issued.

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4. This advance minimum marking fee will be carried over to the next year on every renewal. The actual marking fee calculated on the unit rate on the production marked or the minimum marking fee, whichever is higher shall be payable by you at the time of renewal.
5. With a view to streamlining the reporting of quantity marked, calculation and collection of marking fee on the unit rate basis, fees will be calculated on the production marked during the first nine months of operation of the licence at the time of first renewal, and on the production marked during twelve months comprising the last three months of the previous operative year and the first nine months of the current operative year, at the time of the second and subsequent renewals. In case the licence expires, the entire production marked till the expiry date shall be taken into account for calculating the marking fee payable.
6. The Scheme of Testing and Inspection submitted by you and agreed by BIS or the Scheme of Testing and Inspection as specified by BIS will have to be implemented by your organization strictly and completely. This supervision of the operation of the Scheme shall be done by a person responsible for the quality control function in your organization. Kindly inform us the name and designation of the person who will be held responsible for the operation and maintenance of the Scheme. Any future change in this respect will have to be communicated by you to us as and when these take place.
7. We are enclosing a sheet giving the preferred dimensions of the Standard Mark to enable you to prepare the designs of the Standard Mark for marking the above product. Photographic reduction in any size is permissible. This will ensure the relative proportions of the different dimensions maintained. Preferred dimensions be used as far as possible.
8. On commencement of marking of your product for which you are licensed, you may advertise your product with Standard Mark in various media only during the validity of your licence. The use of Standard Mark on letterheads and publicity literature will be permitted only on receipt of your assurance that in the event of cancellation or lapsing of your licence, the Standard Mark on your letterheads, publicity literatures etc. will be destroyed/obliterated.
9. This licence is granted for your factory situated at PLOT NO.6, SURVEY NO.91/PAIKI-4, NEAR SHEELA FOAM, VILLAGE-ZAROLI (BHILAD), UMBERGAON - 396105 GUJARAT INDIA. Privileges under the licence shall not be exercised by any other firm company/factory etc. This licence is not transferable in the event of shifting the manufacturing and testing equipment from the licensed premises to some other place, use of Standard Mark shall be stopped till the new premises are inspected and found to be satisfactory by us in respect of manufacturing and testing facilities available there and the address of the new premises is endorsed in the licence..

Thanking You,


(S K Singh)
Scientist-E & Head (SUBO)



अनुज्ञप्ति सं. सीएम/एल- 7100001267 का संलग्नक
Attachment to Licence No. CM/L-7100001267

सीएम/एल CM/L-No	फैक्ट्री के पते के साथ अनुज्ञप्तिधारी का नाम Name of the Licensee with the Factory Address	उत्पाद का नाम Name of the Product	भारतीय मानक सं. Indian Standard No.
7100001267	रॉयल आर्क इलेक्ट्रोड्स लिमिटेड प्लॉट नंबर- 6, सर्वे नंबर-91/पैकी-4, शीला फोम के पास, गांव-जरौली (भिलाड), उमरगाम- 396105 ROYAL ARC ELECTRODES LTD PLOT NO- 6, SURVEY NO-91/PAIKI -4, NEAR SHEELA FOAM, VILLAGE- ZAROLI (BHILAD), UMBERGAON- 396105	हसत्य धातु आर्क वेल्डिंग के लिए आवृत कार्बन और कार्बन मैंगनीज इस्पात इलेक्ट्रोड Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel	IS 814 : 2004

पृष्ठांकन सं. 2 तारीख

Endorsement No. 2 Dated 21-04-2023

अनुज्ञप्ति पांच अप्रैल दो हजार तेईस तक मान्य था,

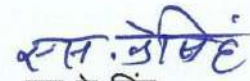
Whereas, the licence was valid upto **Fifth April Two Thousand Twenty Three.**

अब, नवीकरण के परिणामस्वरूप, अनुमोदन संख्या 1 में दी गई वैधता छह अप्रैल दो हजार तेईस से पांच
अप्रैल दो हजार छब्बीस तक बढ़ा दी गई है।

Now, consequent upon renewal, the validity of the licence given in the Endorsement No.1 has been extended
from **Sixth April Two Thousand Twenty Three to Fifth April Two Thousand Twenty Six**

अनुज्ञप्ति की अन्य शर्तें समान रहेंगी।

Other terms and conditions of licence remain same.


एस. सिंह

वरिष्ठ निदेशक एवं प्रमुख (सू.शा.का)