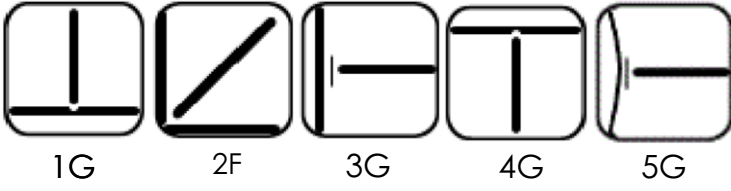


ROYAL 1108

Welding Positions



LOW HEAT INPUT ELECTRODE