

ROYALFIL OA 730

Applications

Rebuilding & reclamation of chain guide rolls, wheels, worn out parts of bulldozers, shaft rollers in mining & civil engineering industries.

Characteristics on Usage

RoyalFil OA - 730 is a low alloy air hardening type self shielded fluxcored wire designed for rebuilding & reclamation of chain guide rolls, wheels, worn out parts of bulldozers, shaft rollers in Mining & Civil Engineering Industries.

Welding Positions



Recommended Stick Out

30-40 mm

FLUX CORED WIRE : HARDFACING

Chemical Composition Of Weld Metal

C%	Mn%	Si%	Cr%
0.15	1.50	0.80	1.50

Mechanical Properties Of Weld Metal

HARDNESS
ON III rd
LAYER

22-24 HRC

Packing and Welding Current

SIZE (mm)	Flat & Horizontal (A)	Flat & Horizontal (V)
2.40 / 2.80	250-400	26-32

Packing

Drum packing in 100Kgs / 250 Kgs.