

ROYAL 9900 Electrode for grooving with out oxygen

Application:-

For chamfering, gouging and making grooves in all industrial metals. For re- moving defective welds and rivets with out using oxyacetylene and compressed air. Removing flashers and risers in foundry casing. For beveling cracks in machine frames without dismantling. A prerequisite for welding ,cutting of metal parts on building site

Procedure:-

The electrode is inclined to the surface at 35° Angel . The arc is pushed deeper and forward to drive the molten metal and slag on words. For deeper groove repeat procedure in stages until the required depth is reached.

Propertise:-

Special electrode with high blowing effect And producing hot exothermic penetrating arc. The molten metal is blown away quickly and provides good visibility. The cut is smooth and molten

LOW HEAT INPUT ELECTRODE

WELDING CURRENT: DC(+)

SIZE (MM)	3.15 X 350	4.00 X 350	5.00 X 350
Current Range (Amps)	250 – 350	300 -400	350 – 500

PACKING SPECIFICATIONS

SIZE (mm)	KG PER PACKET	KG PER BOX
2.50 X 350	2 Kg	10 Kg
3.15 X 350	2 Kg	10 Kg
4.00 X 350	2 Kg	10 Kg
5.00 X 350	2 Kg	10 Kg