

ROYAL GAUGE

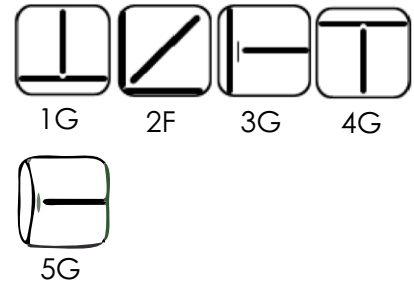
Applications

Cutting and piercing of steel, cast iron, copper Alloy, aluminum. Excellent for burning quirets, Dismantling site and for cutting out unwanted Metal in foundry castings.

Characteristics on Usage

Electrode for cutting or piercing of mild steel low carbon steel stainless steel Cast Iron malleable iron nickel alloys aluminum, copper bronze etc. Without use of oxygen & any others equipment. The electrode which gives a stable arc during the cutting or piercing process. Produce negotiable slag.

Welding Positions



Notes on Usage

- The electrode is inclined to the surface at 35 o Angel . the arc is pushed deeper and forward to drive the molten metal and slag on words. For deeper groove repeat procedure in stages until the required depth is reached.

LOW HEAT INPUT ELECTRODE

Packing and Welding Current

SIZE (mm)	KG PER PACKET	KG PER CARTON	In Amps
3.15 X 350	2	10	250 - 350
4.00 X 350	2	10	300 - 400
5.00 X 350	2	10	350 - 500